

nora[®] stepfix 240

nora[®] stepfix 240 for the installation of **norament**[®] stairtread. Suitable subfloors are stairs made of wood, stone, screed (primed), metal and other hard and firm surfaces.

- **Very low emissions**
- **Quick and easy application**

High-quality double-sided adhesive system with a fabric carrier inside.

Technical data:

Package content	1 roll measuring 240 mm x 50 m
Working temperature	15°C to 35°C
Temperature range (after installation)	-40°C to +120°C
Airing time	None
Embedding time	Unlimited
Walkable / Loadable	Immediately after fixing
Joinable	Immediately after fixing
Emission behavior	EMICODE EC 1 PLUS – very low emissions

Properties:

- can be immediately subjected to foot traffic and loads
- clean application
- secure application
- can be quickly and easily removed

Areas of application:

Suitable on:

Concrete, screed (primed), artificial stone, terrazzo, wood, metal (untreated), levelling compound (primed), up to max. 1 mm structural height

Suitable for:

norament[®] stairtread, **nora**[®] stair nosings T 5049/5044 and **nora**[®] stair margin

Subfloor preparation:

The subfloor must be standards-compliant, fully and uniformly dried, free of cracks, absorbent, even, and resistant to tension and compression. It should also show no traces of substances that may hinder adhesion. The level of residual moisture must comply with the applicable specifications or current recommended practices. Vacuum the surface thoroughly. To bind any remaining dust, you can apply **nora**[®] PRP 101 diluted with cold, clean water at a max. ratio of 1:1.

Application:

1. Cut **nora**[®] stair angles for the wall and banister side. Sand the back and install with suitable contact adhesive. Grind the rim of the **nora**[®] stair angles on the banister side from above.
2. Apply a strip of **nora**[®] stepfix 240 to the riser and the tread. The strips may be overlapped. Leave no gaps. Small folds and overlaps are invisible later through the stepstread.
3. Remove the protective paper from **nora**[®] stepfix 240. Loosely place **norament**[®] stairtread and slide in. Then press well. **Important:** As long as the stairtread is just laid on and not pressed, it can still be collected again.

Notes:

Storage: Store on a protected cut surface in a cool, dry place protected from direct sunlight. Shelf life: 2 years.

Disposal: Recycle only empty paper wrappers and packaging. Industrial disposal: e.g. EAK No. 170904 (construction and demolition wastes).

General information/test applications: The aforementioned information, in particular the suggestions on installation and use of our products, are based on our knowledge and experience. **nora**[®] primers, levelling compounds and adhesives have been tested only as part of the system. As we have no control over site conditions, we recommend in any case (in particular when used in combination with third-party products) that you perform your own tests in order to ensure the suitability of our products for the intended processes and purpose. Liability cannot be inferred from this information, nor from an oral consultation, provided we have not acted with malice or gross negligence. Please consider the **nora**[®] installation recommendations as well as our delivery conditions and terms of payment.

This product is meant ONLY for professional users.

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